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Page 1 SERVICE MANUAL XLR200R / XR200R HONDA MOTORS JAPAN...; Page 2 TABLE OF CONTENTS This service manual explains the checking and MAINTENANCE INFORMATION maintenance for the main parts of Honda XLR200. This manual utilizes drawings and symbol marks for easy comprehension and reference. When necessary, detailed ATTACHMENTS, MUFFLERS explanations and illustrations are used to make this manual ...

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Honda set the XR200R's bore and stroke at 67.0mm x 56.5mm for a displacement of 199cc, while the XR250R uses a bore eight millimeters greater to displace 249cc. Honda's RFVC (Radial Four Valve Combustion chamber) engine designs incorporate dual Keihin carburetors, and the XR200R uses a pair of exclusive 20mm units. With such a setup, the primary carburetor meters during low-end, mid-range and ...

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