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program in your software. This guide assumes that, because you know about the existence of Programmable Logic Controllers , you already know the most basic electrical principles that govern the actual PLC operations.

Basic PLC

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about multiple things
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Advanced ladder logic

functions allow

controllers to perform

calculations, make

decisions and do

other complex tasks.

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are examples of
ladder logic functions.

They are more
complex than basic
inputs contacts and
output coils and rely

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languages is a PLC programming language called ladder logic or ladder diagram (LD). The great thing about ladder logic is that it's much more visual than most programming languages, so people often find it a lot easier to learn. The smart thing about

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Ladder logic is that it looks very similar to electrical relay circuits.

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Programming a
basic understanding
of the purpose and
function of PLCs (and
PACs). When you
complete this series,
you should be ready
to begin learning
about PLC
programming should
you choose to pursue
that.

A Beginner's PLC

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Basics To
PLC Training Manual

Frank Lamb is an industrial automation consultant and advanced PLC programming trainer with more than 30 years of experience in controls and machine automation. From 1996 to 2006, Frank owned and operated

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PLC systems in machine code, a sequence of binary code numbers to represent the program instructions.

Assembly language based on the use of mnemonics can be used, and a computer program called an assembler is used to translate the mnemonics into

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machine code. High level Languages (C, BASIC, etc.) can be used. Programming ...

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Recap of PLC

Programming Basics

All and all, PLC

programming is pretty simplistic compared to more embedded control languages. If

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you have a background in digital logic gates and understand the "if-statement," you can learn Ladder Logic in a matter of a couple of hours.

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