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Step 1: Remove Modulator. Remove the bolt for the transmission modulator retainer. Remove the modulator and the modulator valve. A strong magnet usually pulls the valve from the case. If it doesn't want to come out, you can use a small flattip screwdriver to help it out of the case after the valve body is removed.

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How to Rebuild Your GM Transmission:
TH400 Disassembly Guide

You can copy and paste this link to share:

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Use a dial indicator to determine input shaft endplay. Measure endplay, and then

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use shims or selective washers to keep it within specifications.

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Transmission Service Manual comes as a PDF download . With easy, step by step instructions, this manual is written for the home workshop mechanic or professional technician to help maintain and repair the Turbo Hydra-Matic Turbine 400 Transmission . Below is a detailed list of topics covered in this Transmission Service

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Getting a TH400 ready for a 1968 Javelin

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Turbo 400 Transmission Rebuild Manual
THM 400 transmission, and is found in both passenger cars and trucks. The THM 400 transmission was first introduced in 1964 and was used through the 1990 model year with some engineering changes

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that occurred during that time. We have included the major changes and updates in the appropriate sections of this booklet.

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performance specs the turbo 400 is rated conservatively at peak torque of 450 lb ft that being said this transmission is commonly used in hot rods and paired with engines making far more torque

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